

DDG - 51 CLASS HIGH TEMPERATURE EXHAUST MANWAY GASKETS



MAIN ENGINE EXHAUST MANWAYS

TRANSITION EXHAUST MANWAYS

APPROVED MATERIALS

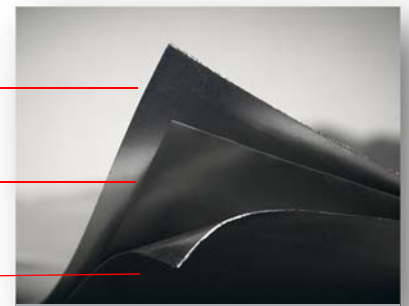


**WOVEN FIBERGLASS CLOTH
WIRE REINFORCED
HH-P-0031 TY 1, CL 1**

Flexible Graphite

316SS Foil Insert

Flexible Graphite



**FLEXIBLE GRAPHITE SHEET
REINFORCED with 316SS FOIL
INSERT**

MAIN ENGINE GASKET SIZE CHART

PART NUMBERS FOR ORDERING

WOVEN FIBERGLASS CLOTH WIRE REINFORCED HH-P-0031 TY 1, CL 1

34" ODL X 26" ODW	—	24 BOLT HOLES	PART NO: SDS-2634FC-24
38" ODL X 26" ODW	—	26 BOLT HOLES	PART NO: SDS-2638FC-26
38" ODL X 26" ODW	—	28 BOLT HOLES	PART NO: SDS-2638FC-28
38" ODL X 26" ODW	—	36 BOLT HOLES	PART NO: SDS-2638FC-36

PART NUMBERS FOR ORDERING

FLEXIBLE GRAPHITE SHEET REINFORCED with 316SS FOIL INSERT

34" ODL X 26" ODW	—	24 BOLT HOLES	PART NO: SDS-2634MX-24
38" ODL X 26" ODW	—	26 BOLT HOLES	PART NO: SDS-2638MX-26
38" ODL X 26" ODW	—	28 BOLT HOLES	PART NO: SDS-2638MX-28
38" ODL X 26" ODW	—	36 BOLT HOLES	PART NO: SDS-2638MX-36

(Approximate OD sizes +/- 1/4")

***NOTE—WHEN ORDERING GASKETS FOR MAIN 1 AND MAIN 2
PLEASE VERIFY LENGTH(ODL), WIDTH(ODW) AND NUMBER OF BOLTS.**

DDG'S BUILT AT BATH IRON WORKS

MANHOLES CAN DIFFERENTIATE IN SIZE AND NUMBER OF BOLTS FROM MAIN 1 TO MAIN 2

DDG'S BUILT AT INGALLS SHIPBUILDING

MANHOLES ARE THE SAME FOR MAIN 1 AND MAIN 2
38" ODL X 26" ODW - 36 BOLT HOLES

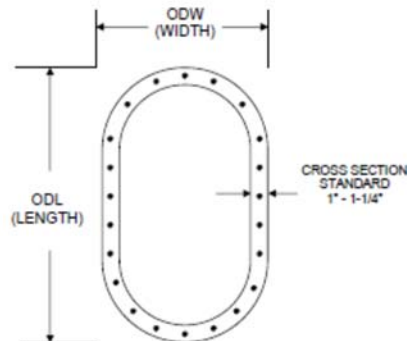
TRANSITION GASKET SIZES

PART NUMBERS for 1/8" THICK GRAPHITE

25-1/2" ODL X 17-1/2" ODW with 26 BOLT HOLES	PART NO: SDS-1523125-G26
25" ODL X 17" ODW with 24 BOLT HOLES	PART NO: SDS-1523125-G24
26-1/4" ODL X 18-1/4" ODW with 26 BOLT HOLES	PART NO: SDS-1624125-G26

PART NUMBERS for 3/16" THICK FIBERGLASS HH-P-0031 TY 1, CL 1

25-1/2" ODL X 17-1/2" ODW with 26 BOLT HOLES	PART NO: SDS-1523187-F26
25" ODL X 17" ODW with 24 BOLT HOLES	PART NO: SDS-1523187-F24
26-1/4" ODL X 18-1/4" ODW with 26 BOLT HOLES	PART NO: SDS-1624187-F26



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