

DDG - 51 CLASS HIGH TEMPERATURE EXHAUST MANWAY GASKETS



MAIN ENGINE EXHAUST MANWAYS

TRANSITION EXHAUST MANWAYS

APPROVED MATERIALS

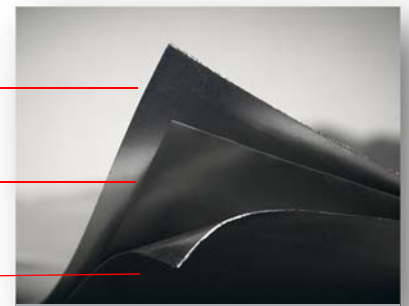


**WOVEN FIBERGLASS CLOTH
WIRE REINFORCED
HH-P-0031 TY 1, CL 1**

Flexible Graphite

316SS Foil Insert

Flexible Graphite



**FLEXIBLE GRAPHITE SHEET
REINFORCED with 316SS FOIL
INSERT**

MAIN ENGINE GASKET SIZE CHART

PART NUMBERS FOR ORDERING

WOVEN FIBERGLASS CLOTH WIRE REINFORCED HH-P-0031 TY 1, CL 1

34" ODL X 26" ODW —	24 BOLT HOLES	PART NO: SDS-2634FC-24	
38" ODL X 26" ODW —	26 BOLT HOLES	PART NO: SDS-2638FC-26	
38" ODL X 26" ODW —	28 BOLT HOLES	PART NO: SDS-2638FC-28	
38" ODL X 26" ODW —	36 BOLT HOLES	PART NO: SDS-2638FC-36	NSN: 5330-01-664-7131

PART NUMBERS FOR ORDERING

FLEXIBLE GRAPHITE SHEET REINFORCED with 316SS FOIL INSERT

34" ODL X 26" ODW —	24 BOLT HOLES	PART NO: SDS-2638MX-24	NSN: 5330-01-664-9397
38" ODL X 26" ODW —	26 BOLT HOLES	PART NO: SDS-2638MX-26	
38" ODL X 26" ODW —	28 BOLT HOLES	PART NO: SDS-2638MX-28	NSN: 5330-01-664-9392
38" ODL X 26" ODW —	36 BOLT HOLES	PART NO: SDS-2638MX-36	NSN: 5330-01-675-2401

(Approximate OD sizes +/- 1/4")

***NOTE—WHEN ORDERING GASKETS FOR MAIN 1 AND MAIN 2
PLEASE VERIFY LENGTH(ODL), WIDTH(ODW) AND NUMBER OF BOLTS.**

**DDG'S BUILT AT BATH IRON WORKS
MANWAYS CAN DIFFERENTIATE IN SIZE AND NUMBER OF BOLTS FROM MAIN 1 TO MAIN 2**

**DDG'S BUILT AT INGALLS SHIPBUILDING
MANWAYS ARE THE SAME FOR MAIN 1 AND MAIN 2**

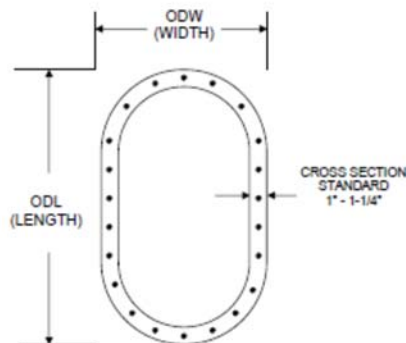
TRANSITION GASKET SIZES

PART NUMBERS for 1/8" THICK GRAPHITE

25-1/4" ODL X 17-1/4" ODW with 26 BOLT HOLES	PART NO: SDS-1523125-G26
25" ODL X 17" ODW with 24 BOLT HOLES	PART NO: SDS-1523125-G24
26-1/4" ODL X 18-1/4" ODW with 26 BOLT HOLES	PART NO: SDS-1624125-G26

PART NUMBERS for 3/16" THICK FIBERGLASS HH-P-0031 TY 1, CL 1

25-1/4" ODL X 17-1/4" ODW with 26 BOLT HOLES	PART NO: SDS-1523187-F26
25" ODL X 17" ODW with 24 BOLT HOLES	PART NO: SDS-1523187-F24
26-1/4" ODL X 18-1/4" ODW with 26 BOLT HOLES	PART NO: SDS-1624187-F26



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